C-MOS laser type

BGS-DL-T

series

High detection stability by using C-MOS element

C-MOS linear image sensor

"SEN" automatic sensitivity control function

Equipped with FGS mode

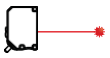
Related products

Higher accuracy
BGS-HL, BGS-HDI
P.310

Height/width measurement
LS
P.454

Analog output
CD22
P.464

Selection table

Type	Shape	Sensing distance (Adjustable distance range shown in parentheses)	Distance adjustment	Model (Models in parentheses are connector types)	
				NPN type	PNP type
C-MOS laser		20 to 100 mm (40 to 100 mm)	Teaching + Manual adjustment	**BGS-DL10TN** (**BGS-DL10TCN**)	**BGS-DL10TP** (**BGS-DL10TCP**)
		20 to 250 mm (100 to 250 mm)	Teaching + Manual adjustment	**BGS-DL25TN** (**BGS-DL25TCN**)	**BGS-DL25TP** (**BGS-DL25TCP**)

● For the connector type, please purchase an optional JCN series connector cable.

Options/Accessories

Connector cables

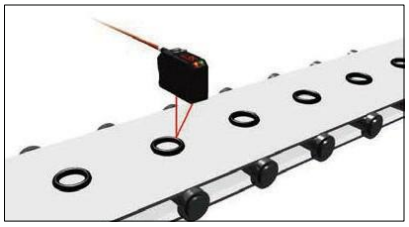
Straight

JCN-S
Cable length: 2 m
JCN-5S
Cable length: 5 m
JCN-10S
Cable length: 10 m

L-shaped

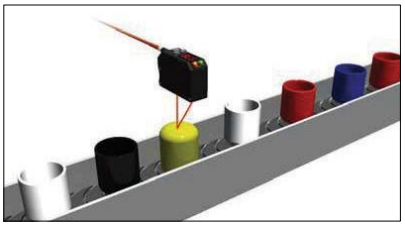
JCN-L
Cable length: 2 m
JCN-5L
Cable length: 5 m
JCN-10L
Cable length: 10 m

Confirmation of rubber gasket passage



Confirmation of retort pouch passage

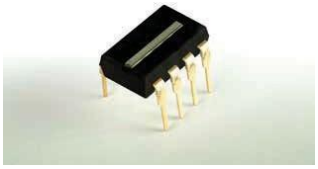
Cosmetic container cap orientation detection

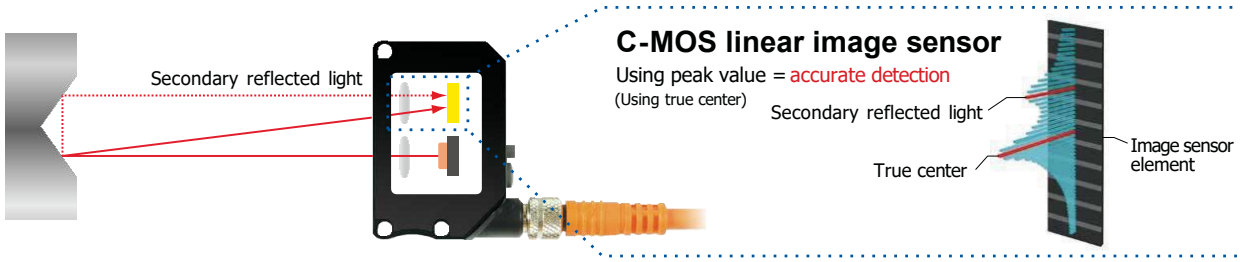


Industry's first!* C-MOS linear image sensor

*As a distance setting type. Optex FA examination performed August 2003.

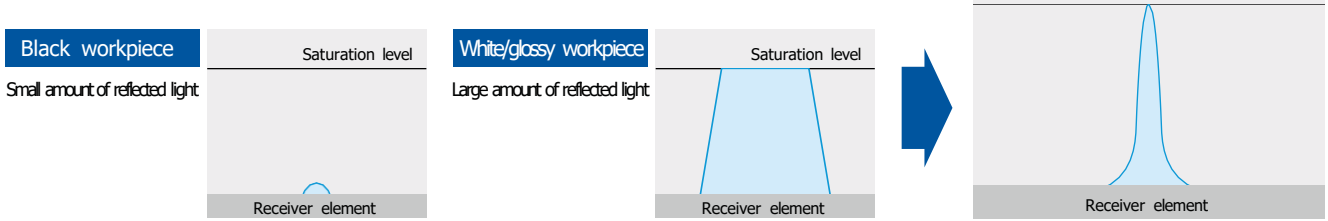
With the linear image sensor method, the position at which reflected light is received most along a row of elements arranged in a straight line can be accurately detected. By accurately detecting the peak value of a received light waveform, any errors caused by the color of a workpiece or any surface roughness can be shut out.





"SEN" automatic sensitivity control function

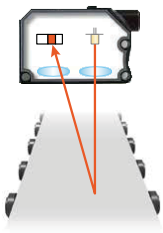
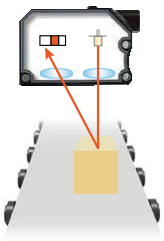
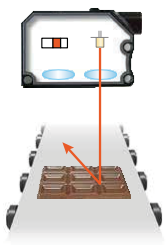
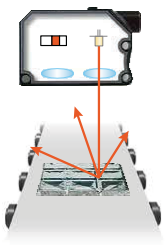
Sensitivity is automatically adjusted to the optimal level in accordance with the amount of light received by the sensor. Sensitivity is automatically increased for black-colored surfaces with low levels of reflected light and is automatically decreased for white or glossy surfaces with high levels of reflected light. Stable detection is also possible for glossy surfaces in which light levels undulate and are not constant. (Response time: Max. 14 ms)



*When sensitivity settings ("SEn") are set to auto ("Aut") (default value)

FGS mode Foreground Suppression

Features a FGS mode in which the principals of retro-reflective types are applied to the FGS types. Because light is normally received from the background (Ex.: white conveyor belt) and operation occurs due to shading from workpieces, these sensors are optimal for slightly black workpieces or glossy workpieces, as well as rough workpieces, etc.

If setting using the conveyor, light will enter into the limited area of the light receiving element, and the output will be in an OFF state.	When workpieces pass on the conveyor near the sensor, light will not enter into the limited area of the light receiving element, resulting in an ON state.	Will be in ON state even in the case of low-reflectivity workpieces in which light does not return.	Will be in ON state even in the case of rough and glossy workpieces in which light is reflected.
			

*A bright background is necessary when in FGS mode.

Specifications

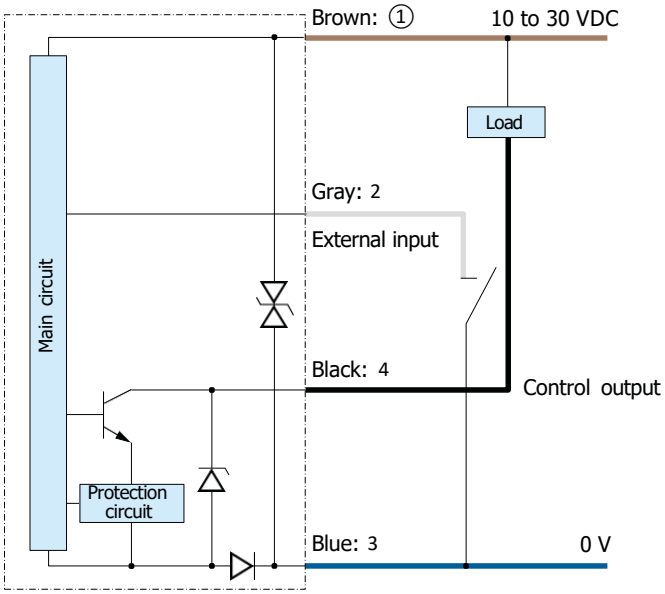
Type			C-MOS laser sensors	
Model	NPN	Cable type	**BGS-DL10TN**	**BGS-DL25TN**
		Connector type	**BGS-DL10TCN**	**BGS-DL25TCN**
	PNP	Cable type	**BGS-DL10TP**	**BGS-DL25TP**
		Connector type	**BGS-DL10TCP**	**BGS-DL25TCP**
Sensing distance			20 to 100 mm*1	20 to 250 mm*1
Adjustable distance range			40 to 100 mm*1	100 to 250 mm*1
Light source			Red semiconductor laser Class 2 (IEC/JIS)*2 Wavelength: 650 nm Pulse width: 300 µs Maximum output: 1 mW	
Spot size			Approx. ø1 mm At distance of 80 mm	Approx. ø2 mm At distance of 200 mm
Response time			1.5 ms (when sensitivity is fixed), Max. 14 ms (when sensitivity is in Auto)	
Hysteresis			3% or less	10% or less
Distance adjustment			Teaching type	
Threshold adjustment			Manual adjustment is possible after teaching	
Indicators			Output indicator (orange) Laser emission indicator (green)	
Digital display			7-segment, 3-digit display	
Control output			NPN/PNP open collector Max. 100 mA/30 VDC	
External input			Laser OFF input or teaching input (selectable by setting)	
Timer function			ON delay / OFF delay /One-shot 0 to 999 ms (setting is possible in 1 ms increments), 1 to 10 s (setting is possible in 1 s increments)	
Output mode			Light ON / Dark ON selectable by setting	
Connection type			Cable type: Cable length: 2 m (ø4 mm) / Connector type: M8, 4-pin	
Insulation resistance			20 MΩ or more (with 500 VDC)	
Rating	Supply voltage		10 to 30 VDC, including 10% ripple (p-p)	
	Current consumption		50 mA max (12 V), 35 mA max (24 V)	
Applicable regulations			EMC directive (2004/108/EC) / FDA regulations (21 CFR 1040.10)	
Applicable standards			EN 60947-5-2	
Company standards			Noise resistance: Feilen Level 3 cleared	
Environmental resistance	Ambient temperature/humidity		-10 to +40°C / 35 to 85% RH	
	Ambient illuminance		Sunlight: 10,000 lx or less Incandescent light: 3,000 lx or less	
	Vibration resistance		10 to 55 Hz; double amplitude 1.5 mm; 2 hours in each of the X, Y, and Z directions	
	Shock resistance		Approx. 50 G (500 m/s²); 3 times in each of the X, Y, and Z directions	
	Degree of protection		IP67	
Material			Housing: ABS Front cover: PMMA	
Weight without cable			Approx. 20 g (excluding cable)	
Included accessories			Mounting bracket: BEF-WK-190	

*1. Using a 100 × 100 mm white sheet of paper.

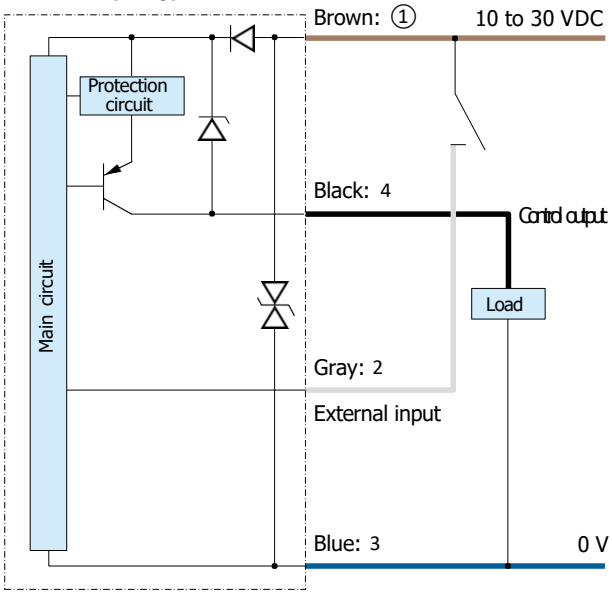
*2. Classified as Class II in the US FDA standards.

I/O circuit diagram

NPN output type



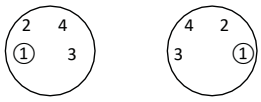
PNP output type



*When using the FGS function with a background, this will be OFF during workpiece detection with Light ON, and ON when detecting with Dark ON.

Connector type

(Pin configuration) Sensor side Connector cable side



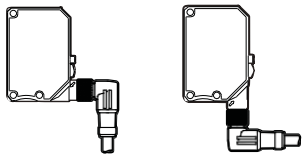
①10 to 30 VDC
2 External input
3 0 V
4 Control output

Connecting

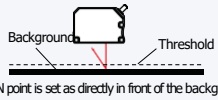
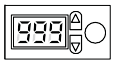
- When not used for external input, cut the lead wire and wrap it individually with insulating tape, and do not connect it to any other terminal.
- ①to 4 are connector pin No.

Notes

- Connect frame ground to the earth when the switching regulator is used for power supply.
- Because wiring sensor wires with high-voltage wires or power supply wires can result in malfunctions due to noise, which can cause damage, make sure to wire separately.
- Avoid using the transient state while the power is on (approx. 100 ms).
- The connector direction is fixed as the drawing below when you use L-shaped connector cable. Be aware that rotation is not possible.



Distance adjustment

	Order	Diagram	Teaching procedure
1-point teaching	1	 The ON point is set as directly in front of the background.	While in a status with no workpiece (background), press the Teaching button until "1 PT" is shown in the display. (Approx. 2 sec.)
	2		The current value will be shown in the display, completing distance settings.

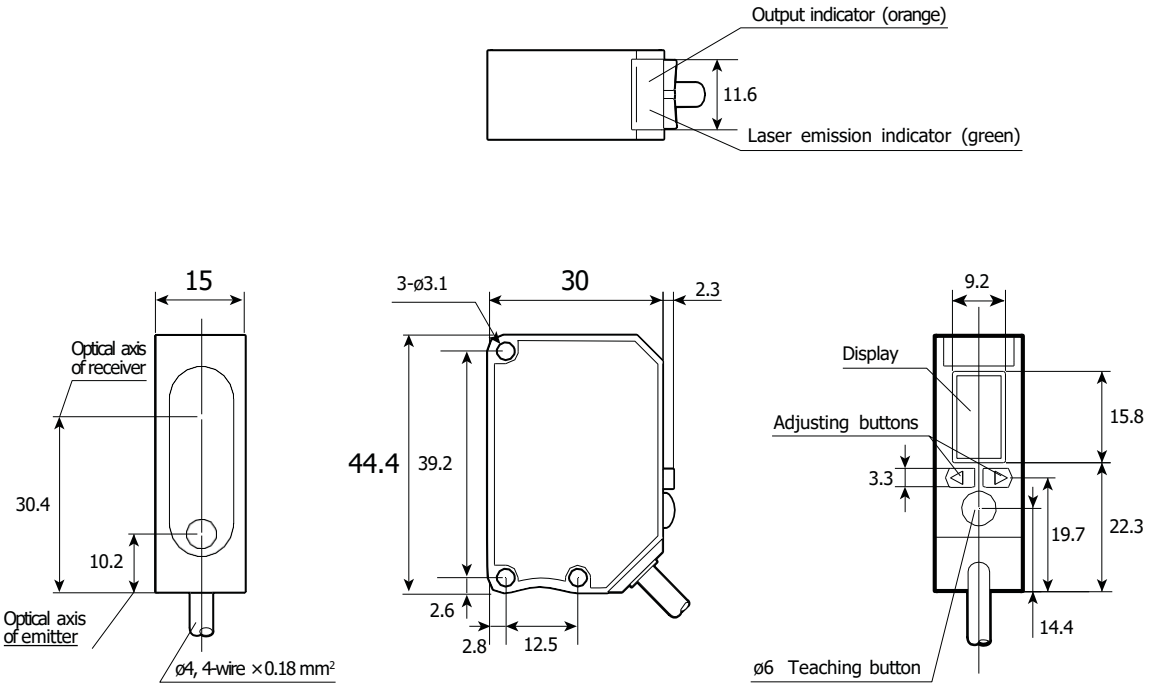
● To adjust threshold using the buttons, press the Up or Down button one time. Doing so will result in the status display showing the threshold, which can be adjusted when flashing by using the Up and Down buttons. Pressing Teaching Mode will result in a return to Run Mode. (Even if Teaching Mode is not pressed, a return to Run Mode will occur after 10 sec.)

Dimensions

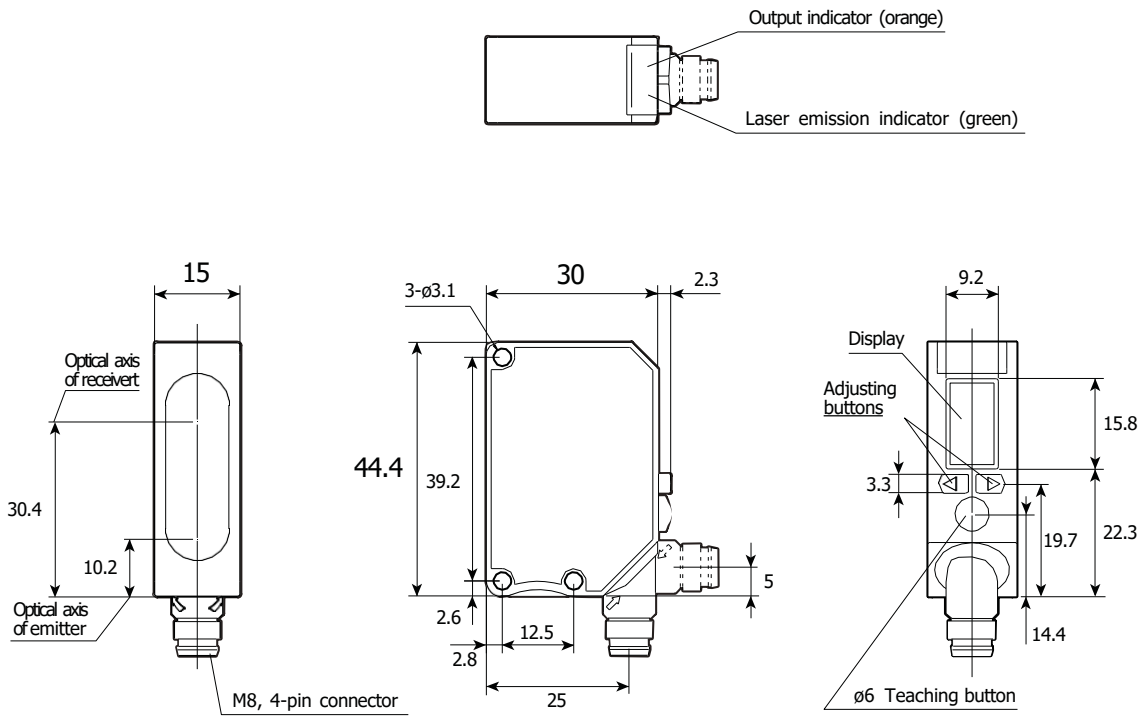
Sensor

(Unit: mm)

■ **Cable type**



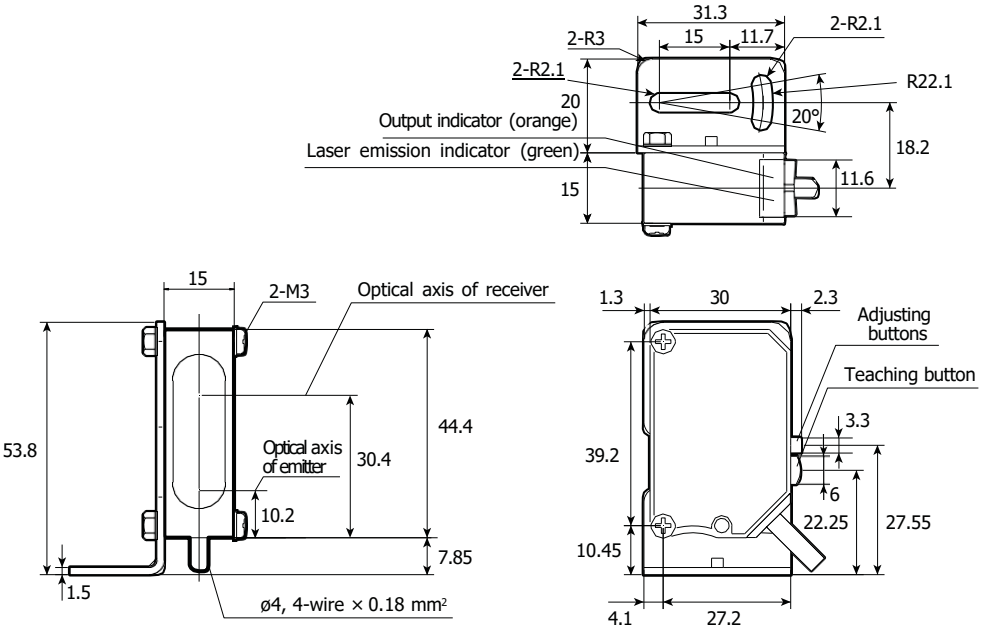
■ **Connector type**



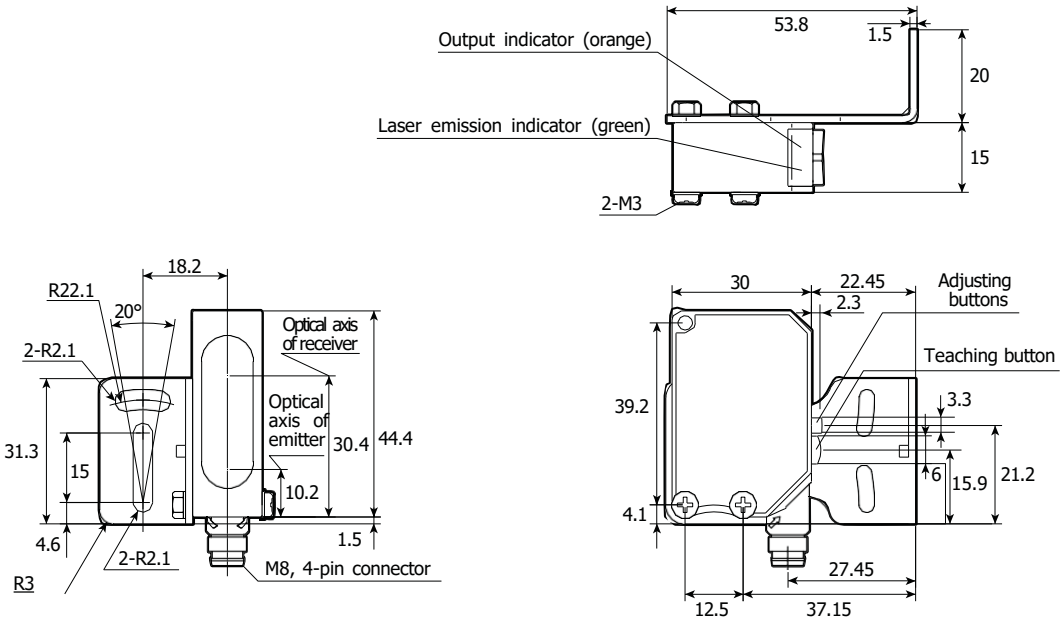
Mounting bracket

(Unit: mm)

Cable type



Connector type

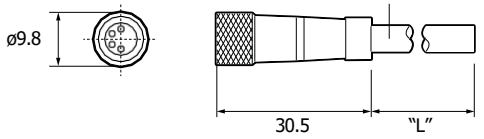


Dimensions

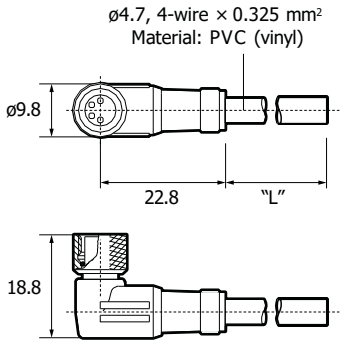
Connector cable (optional)

(Unit: mm)

■ JCN-S, JCN-5S, JCN-10S

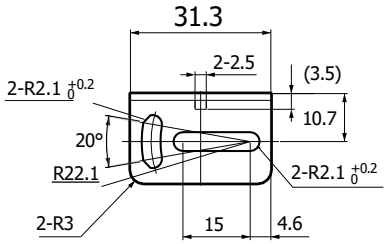


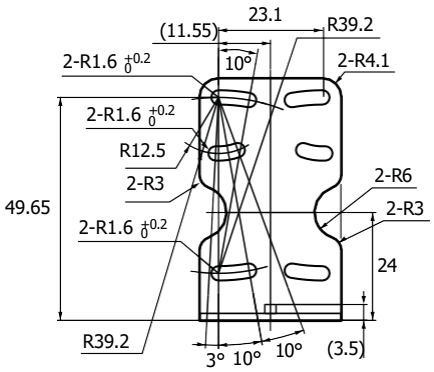
■ JCN-L, JCN-5L, JCN-10L

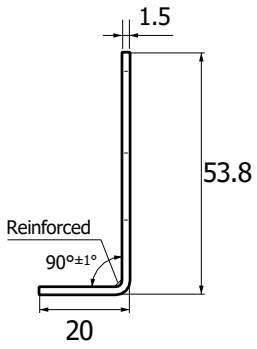


Mounting bracket

■ BEF-WK-190 (included)







Notes for sensor usage

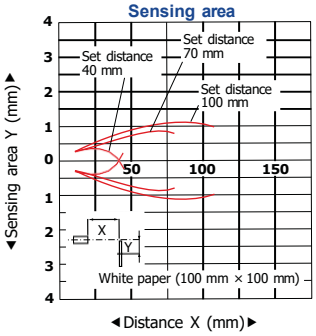
This product emits a Class 2 (II) visible laser beam that is compliant with JIS C6802/IEC/FDA laser safety standards. Warning and explanation labels are affixed to the sides of the sensor.

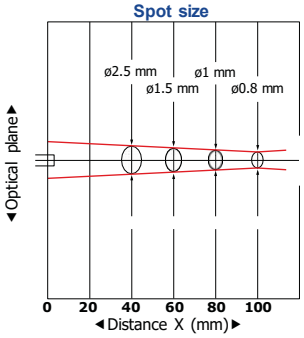
Warning Do not look directly at the laser or intentionally shine the laser beam in another person's eyes. Doing so may cause damage to the eyes or health.

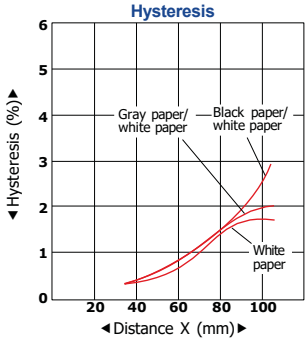
BGS-DL25T□□
BGS-DL10T□□

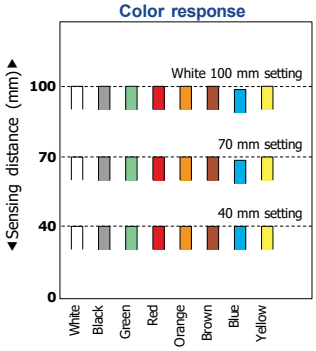
Typical characteristic data

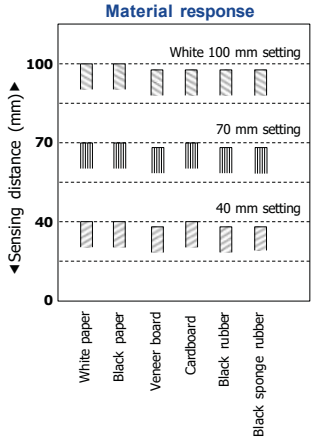
BGS-DL10□











BGS-DL25T□